

Lean Six Sigma Green Belt Training Course

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Lean Six Sigma Green Belt Course

Table of Contents

Lean Six Sigma Overview	Slide #
1. Lean Overview	1
2. Six Sigma Overview	21
3. Why Combine Lean and Six Sigma?	43
4. Relation of LSS to Other Initiatives	49
5. Deploying LSS Projects	55
6. LSS Project Roadmap	61
Define Phase	
7. Identifying Candidate Projects	73
8. Prioritizing Candidate Projects	91
9. Chartering LSS Projects	113
Supplement - Stages of Team Development	157
10. Project Scope and SIPOC	169
Measure Phase	
11. Observing the Current State	191
12. Basic Process Mapping	203
13. Other Common Mapping Formats	217
14. Value Stream Mapping	233
15. X and Y Variables	257
16. Data Formatting	289
17. Types of Data	305
18. Basic Statistics and Normal Distribution	323

Lean Six Sigma Green Belt Course

Table of Contents (continued)

	Slide #
19. Measurement Variation	347
20. Measurement System Analysis	365
21. Categorical MSA	397
22. Data Collection	415
23. Establishing Baselines — Pass/fail Data	445
24. Establishing Baselines — Quantitative Data	463
25. Plotting Data Over Time	485
26. Process Capability Indices	505
Analyze Phase	
27. Testing for Statistical Significance	525
28. Stratification Analysis — Quantitative Y	561
29. Stratification Analysis — Pass/fail Y	573
30. Root Cause Analysis	583
Improve Phase	
31. Developing and Prioritizing Solutions	613
32. Lean Solutions	629
33. Theory of Constraints	669
34. Reviewing the Proposed Future State	679
35. Piloting the Future State	699
Control Phase	
36. Control Plan	723
37. Statistical Monitoring	727

Upon successful completion of the course, you will be able to:

- Deliver a financial return to your organization by completing a management-sponsored and approved Lean Six Sigma Green Belt improvement project.
- Apply benefit-feasibility analysis to identify improvement projects aligned with your organization's priorities for quality, delivery, customer satisfaction, and profitability.
- Successfully apply appropriate Lean Six Sigma Green Belt tools to future projects.
- Perform basic statistical analyses using Excel.
- Develop, evaluate, and implement improvements that can dramatically reduce scrap, re-work, complexity, defects, delays, and other forms of waste in your organization's manufacturing and transactional processes.
- Translate Six Sigma analyses into recommendations for improving your workplace processes.
- Apply statistical and/or non-statistical control tools to sustain the gains from project improvements.

DMAIC Phase	Description
LSS Overview	Lean overview, Six Sigma overview, combining Lean and Six Sigma, relation to other initiatives, deployment, overview of DMAIC project roadmap (Define-Measure-Analyze-Improve).
Define	Identifying and prioritizing improvement projects, project charter development, DMAIC case studies, establishing project scope via process/workflow boundaries using SIPOC analysis (Supplier-Inputs-Process-Outputs-Customer). Understanding stages of team development.
Measure	Mapping and observing the current-state process, value-stream data collection and analysis, X and Y variables, Cause and Effect Diagrams, prioritizing X variables, data formatting, types of data, basic statistics and Normal distribution, measurement system analysis, data collection, process sampling, sample size calculation, establishing baselines for current-state project metrics with quantitative and categorical Y variables, Pareto analysis of defect types or failure reasons, plotting data over time, Process Capability indices.
Analyze	Statistical significance testing for comparison and correlation hypotheses with quantitative and categorical Y variables, P values, standards of evidence, stratification analysis with quantitative and categorical Y variables, Box and Whisker plots, root cause analysis, Five Whys with $Y = f(X)$ analysis, multi-level Pareto analysis.
Improve	Developing and prioritizing potential solutions, Lean solutions, evaluating the future state with FMEA (Failure Modes and Effects Analysis), piloting the future state, sample size calculation for pilot, statistical significance testing for before and after comparison, Margin of Error calculation for pilot.
Control	Establishing a control plan, statistical monitoring, calculating control limits for commonly used SPC (statistical process control) charts using quantitative and categorical Y variables, interpreting SPC charts, response plans, relation to Process Capability. Green Belt exam.